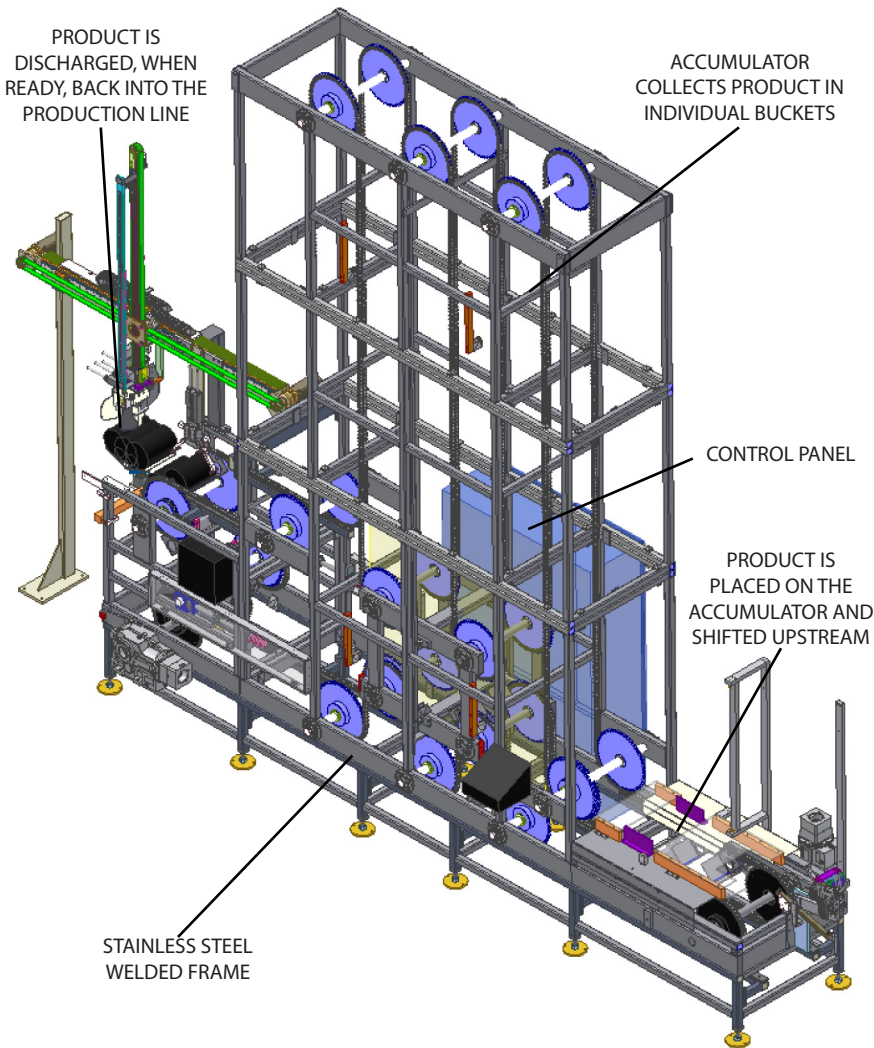


AC-RPA FIFO Product Accumulator

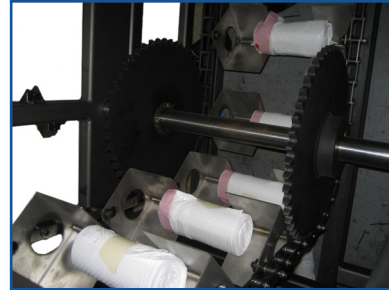
The AC-RPA accumulates product on a first in first out manner. This process allows the production line to maintain its manufacture orientation which enables effective quality control. The product can be received at any rate and discharged at the same or at a different rate. This feature allows for smooth integration of different line equipment. Furthermore, when downstream equipment malfunctions the AC-RPA will continue to accumulate product. This will allow the upstream equipment to continue its operations which decreases labor costs and prevents profit erosion. Stainless steel construction and full guarding come standard on the AC-RPA and all motions are either servo or variable frequency driven.



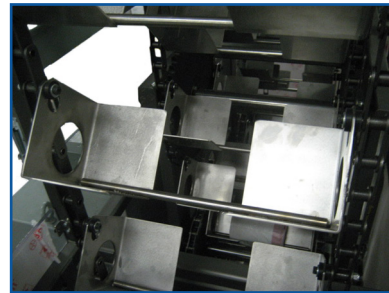
Typical Floor Plan



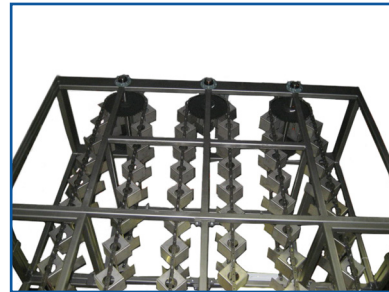
Key Components



Modular design allows the AC-RPA to fit with any product application. Decreasing production downtime is simple when using the AC-RPA.



The AC-RPA offers the ability to receive product at one rate and then discharge at another rate. This allows you to slow down or speed up your in-feed or discharge rate.

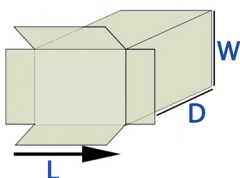


The vertical orientation of the AC-RPA reduces the machine's footprint on your production floor allowing for greater flexibility and cost reduction.

Carton and Cylinder Size Range

Carton (Cylinder)	L	W	D
Size Ranges (Inches)	min. .5 (2)	.5 (.5)	3
	max. 6 (14)	12 (8)	20

* If size outside size range please check with AFA Representative



Features

- Production line downtime is significantly reduced therefore increasing production efficiencies and operating profits
- Ability to integrate two or more machines which operate at different operating speeds
 - Simple interface with new or existing machines
 - Product damage is minimized
 - Standard machine control systems are available
- Simple to use HMI Screens assist in trouble-shooting