







## CF-DSS - Dual Side Seam Case Former

The CF-DSS is an innovative case former from AFA Systems. The CF-DSS uses a mandrel head and guide rails to easily form cases. Furthermore, the forming system is on a vertical orientation which helps save valuable floor-space. Changeover is easily accomplished by simply removing and replacing the mandrel head and adjusting the guide rails. The key benefit of the CF-DSS is its ability to form the Dual Side Seam Case™ (DSSC). The DSSC is a revolutionary new case that offers many advantages over RSC's including less material used, cost savings of up to 20%, and stronger bottom for increased product safety. The CF-DSS comes standard with full guarding and stainless steel construction.



### Features

- » Changeover is quick and simple with the innovative use of a male head plunger to form cartons
- » The use of the Dual Side Seam Case<sup>™</sup> offers numerous benefits including improved logistics, improved line efficiencies and lower overall costs
- » Easy loading magazine simply place DSSC blanks on horizontal magazine
- » Furnished to comply with Nema 12 ratings
- » Small footprint DSSC former can easily fit into your production line



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#### Typical Floor Plan STAINLESS STEEL FRAME CONSTRUCTION **ELEVATED CONTROL** PANEL MALE HEAD PLUNGER TO FORM THE DSSC. **EXTENDED** CHANGEOVER INVOLVES HORIZONTAL SIMPLY REMOVING THE **MAGAZINE HOLDS** MALE HEAD FROM ONE **DUAL SIDE SEAM** SIZE TO ANOTHER. CASES **DSSC BLANK IS PLUNGED** THROUGH GUIDE AND FOLDING RAILS AND THE MANDREL ENSURES A DSSC IS DISCHARGED PERFECTLY FORMED DSSC DOWNSTREAM TO

## **Key Components**



Horizontal easy load magazine is ergonomic and can hold a large volume of DSSC's. The horizontal orientation of the magazine makes loading easier and quicker for operators.



Changeover is quick and easy with the use of guide rail adjustment cranks. Changeover simply entails adjusting the rails to accommodate your case and changing the forming head.



Vertical forming head allows the CF-DSS to incur a small footprint. This feature also decreases costs as no female tool is required for forming cases.

# DSSC Size Range

**HOT MELT GLUE** 

OR TUCK CLOSURE

**AVAILABLE** 

Standard		L	W	Н
Size Ranges (Inches)	min.	5	3	2
	max.	16	10	14

<sup>\*</sup> If size outside DSSC size range please check with AFA Representative



#### **Process**

OTHER PACKING

**STATIONS** 

