



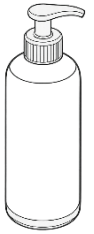
HD-IMA - Intermittent Motion Autoload Cartoner

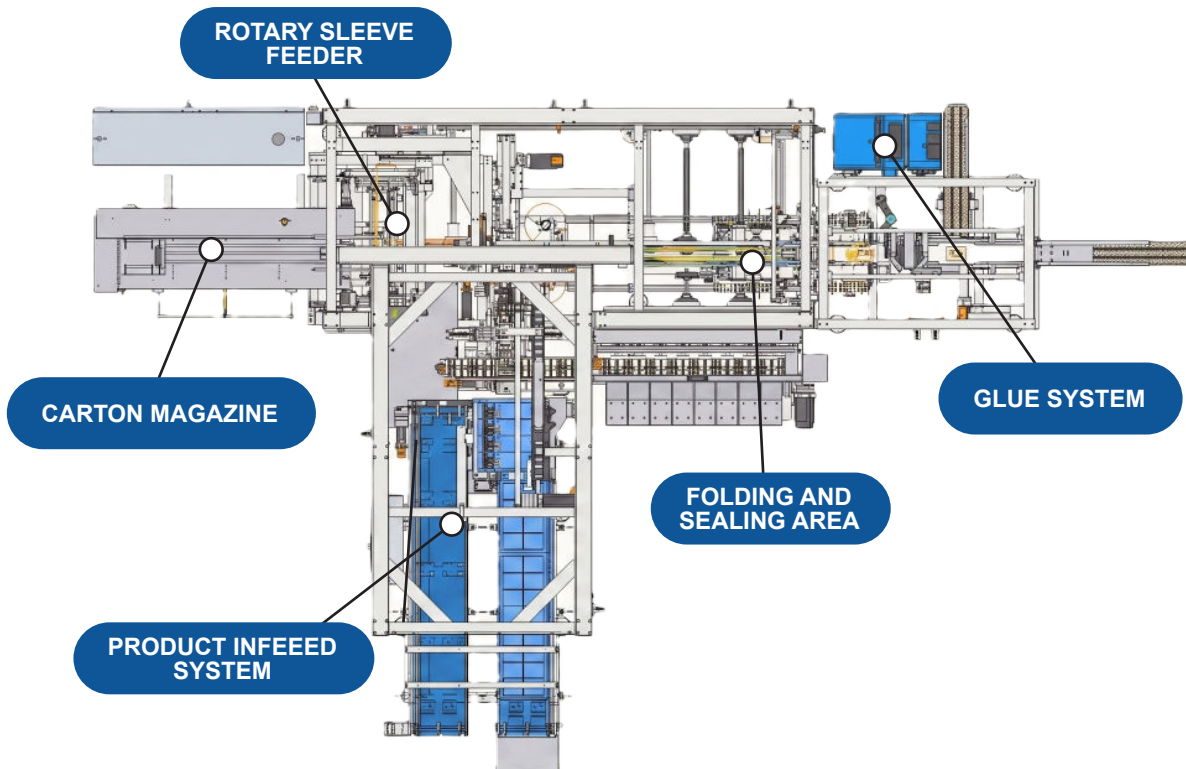
MACHINE FEATURES

- High-speed cartoning speeds of up to 150 cartons per minute (cpm).
- Glue, tuck, or auto-bottom closures or all types on the same cartoner.
- Push-button changeover to complete size changeovers in minutes.
- Various infeed designs that are engineered to fit your unique application.
- Wet environment construction packages are available.

TECHNICAL SPECIFICATIONS

- Intermittent motion bucket collating conveyor.
- Servo-driven rotary carton feeder with prebreak mechanism.
- Full category 3 guarding with safety interlocked Lexan doors.
- Modular design can allow for future retrofits.





Change part magazine templates to reduce changeover times. The templates are designed for your different carton sizes to ensure operators do not need to adjust magazine rails and simplify the changeover process.



Reverse loader that allows the HD-IMA to handle roll type products and unstable pack patterns. This system ensures that the product is stable through the loading area to improve overall efficiency.



Open flap detection at the discharge of the cartoner. Ensures open-flap cartons do not travel to the case packing or palletizing cell. This system improves line efficiency and helps with quality control.

CARTON SIZE RANGE

STANDARD		MIN	MAX
*If size outside carton size range please check with AFA Representative			
	L	2"	10"
	W	.5"	3"
	D	2.75"	10.5"



VIDEO